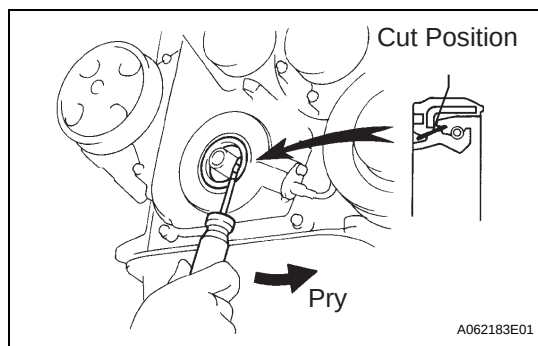


REMOVAL

1. REMOVE ENGINE UNDER COVER RH
2. REMOVE FRONT WHEEL RH
3. REMOVE FAN AND GENERATOR V BELT
 - (a) Remove the fan and generator V belt (See page [EM-5](#)).
4. REMOVE ENGINE MOUNTING INSULATOR RH
 - (a) Remove the engine mounting insulator RH (See page [EM-15](#)).
5. REMOVE CRANKSHAFT PULLEY
 - (a) Remove the crankshaft pulley (See page [EM-15](#)).
SST 09960-10010 (09962-01000, 09963-01000)
6. REMOVE TIMING CHAIN OR BELT COVER OIL SEAL
 - (a) Using a knife, cut off the oil seal lip.
 - (b) Using a screwdriver with its tip wrapped with tape, pry out the oil seal.

NOTICE:
After removing, check the crankshaft for damage. If damaged, smooth the surface with 400-grit sandpaper.

EM



INSTALLATION

1. INSTALL TIMING CHAIN OR BELT COVER OIL SEAL

- (a) Apply multi-purpose grease to a new oil seal lip.

NOTICE:

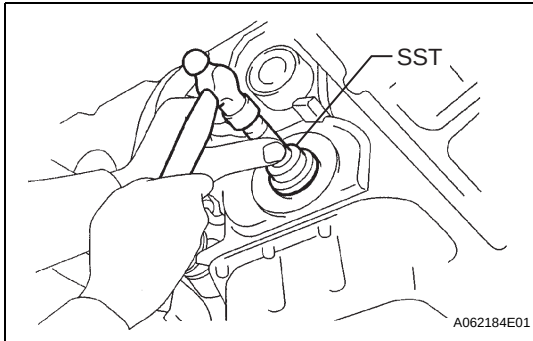
Keep the lip free of foreign objects.

- (b) Using SST and a hammer, tap the new oil seal in until its surface is flush with the timing chain cover edge.

SST 09223-22010

NOTICE:

- Tap the oil seal in a vertical position.
- Wipe off extra grease on the crankshaft.



2. INSTALL CRANKSHAFT PULLEY

- (a) Install crankshaft pulley (See page [EM-20](#)).

SST 09960-10010 (09962-01000, 09963-01000)

3. INSTALL ENGINE MOUNTING INSULATOR RH

- (a) Install the engine mounting insulator RH (See page [EM-20](#)).

4. INSTALL FRONT WHEEL RH

Torque: 103 N*m (1,050 kgf*cm, 76 ft.*lbf)

5. CHECK ENGINE OIL LEAKAGE

EM